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# Mechanosynthesis of metastable cubic $\delta$ -Ta<sub>1-x</sub>N

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## Abstract

The formation of the cubic  $\delta$ -Ta<sub>1-x</sub>N phase by high-energy ball-milling from tantalum and boron nitride (h-BN) is explored. Two different molar ratios Ta:BN, 1:1 and 2:1, were used. X-ray diffraction, scanning electron microscopy, surface area analysis by the Brunauer-Emmett-Teller method, and thermogravimetric analysis were used to characterize the products obtained. In both molar ratios and after a few minutes of milling, the mechanosynthesis of  $\delta$ -Ta<sub>1-x</sub>N was observed. Increasing the entropy of the system by introducing vacancies and point defects by the high-energy ball-milling process seems to stabilize the cubic  $\delta$ -Ta<sub>1-x</sub>N phase, as previous theoretical studies had reported. The phase obtained depends on the molar ratio used: in the molar ratio 1:1 a non-stoichiometric  $\delta$ -Ta<sub>1-x</sub>N phase is obtained, while in the molar ratio 2:1 a stoichiometric  $\delta$ -TaN phase and secondary phases are obtained. The amorphous boron remains dispersed in the material until the mechanical energy is high enough to trigger the formation of tantalum borides.

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## Introduction

In recent years, materials with the combination of light elements and transition metals have gained interest, especially carbides, borides, and nitrides [1]. These materials show high hardness, high melting points, high thermal and chemical stability, high resistance to corrosion, good electrical conductivity and interesting magnetic properties [[2], [3], [4], [5], [6]]. Among the binary transition metal nitrides, tantalum nitrides are some of the most widely used nitrides. Tantalum nitrides have